

Discover the process of development, manufacturing, and mitigation of challenges associated with mRNA vaccines

# mRNA vaccines "a promising alternative to traditional vaccines"

While the immunostimulatory effects of RNA have been known for decades, the use of in vitro transcribed mRNA for introducing genes expressing proteins was demonstrated in 1990 through direct injection of "naked" nucleic acids. mRNA vaccine development may have been delayed due to the instability of mRNA; The approval of the the Pfizer/Biontech and Moderna COVID-19 vaccines catapulted the interest in mRNA vaccines

In the clinical setting, 75% of mRNA vaccines are being tested for the prevention of viral infections, while 25% are being investigated for cancer therapy

mRNA vaccine trials initiated as a percentage of vaccine trials each year, sorted by sponsor type





#### Non-replicating RNA

Deliver exclusively genetic information coding for the target antigen, thus containing the 5'-cap, 5' untranslated region (UTR), 3' UTR, and 3'-poly(A) tail regions Approved mRNA vaccines are

based on this technology

Challenges

Solution

Lack of stability:

Capping and Tailing:

Adding specific gene sequences

to the beginning and end of the

#### Self-amplifying RNA

saRNA vaccines can deliver genetic information encoding the target antigen and other genes, e.g., viral RNA polymerase, to enable mRNA to self-replicate. A subgenomic promoter is also used to initiate transcription of the gene coding for the target antigen



### Trans-amplifying RNA

taRNA is a self-amplified RNA composed of two separate RNA molecules developed to circumvent the problems caused by large and complex sequences of saRNA



## Circular RNA

CircRNA is a highly stable RNA with a covalently closed loop structure, including a large category of non-coding RNAs generated by back splicing in eukaryotic cells Despite the lack of essential elements for cap-dependent translation, circRNA can be translated by adding the IRES element or m6A modification incorporated to its 5' UTR region

Currently only non-replicating mRNA vaccines are approved; saRNA vaccines are in preclinical and clinical trial stage



### Manufacturing of mRNA vaccine

The production process of mRNA vaccine mainly involves the following steps:

- target antigen sequence design 0
- plasmid construction 0
- DNA template preparation 0
- 0 In vitro transcription (IVT) of mRNA
- 0 mRNA purification
- Lipid nanoparticles (LNP) formulation and 0 encapsulation
- mRNA-LNP complex dilution 0
- 0 mRNA-LNP complex concentration
- 0 sterile filtration and filling

The production of mRNA vaccines starts with the synthesis of the target antigen sequence

- To improve the safety, efficacy, and stability of mRNA vaccines, researchers usually perform codon optimization
- Optimization of mRNA secondary structure and stability can be achieved by increasing the GC content of the coding sequence

"Unlocking the potential of mRNA technology beyond COVID-19 vaccines will require robust research to address limitations head-on. To improve mRNA vaccine technology, future research should seek to develop more temperature-stable vaccines, increase how long protection lasts, and ensure effectiveness against a diverse range of strains and variants."- Prof Harold Varmus, Chair of the WHO Science Council & former Director of the U.S. National Institutes of Health

Immune recognition: mRNA was highly unstable and The immune system can rapidly the free floating RNA would get detect and destroy pathogenic destroyed by ribonucleases mRNA before eliciting an immune response

immune system

# Nucleoside modifications: Karikó *et al.* found, mRNA recognition & degradation by

## the naked mRNA before it could 'deliver" its message

Deliverv:

LNP technology: Encapsulating the RNA in lipid nanoparticles helps protect the

Enzymes would quickly destroy